

- 1. Cutting gas
- 2. Cutting nozzle
- 3. Nozzle offset
- 4. Cutting speed
- 5. Workpiece material
- 6. Arc
- 7. Surface roughness
- 8. Heat-affected zone
- 9. Kerf width

IKUSASA

CNC TRAINING CENTRE

WE ARE THE *FUTURE*

ALPHACAM XPOSITIONAL

www.ikusasatraining.co.za

1. ...
2. ...
3. Nozzle offset
4. Cutting speed
5. Molten material
6. Drass
7. ...
8. ...
9. Kerf width

ALPHACAM COURSES

ALPHACAM xPositional

Requirements: General computer skills and completion of ALPHACAM Core training is compulsory.

Duration: 1 day (Available Upon Request)

Time: 08:30 - 16:00

Inclusions: Catering & Refreshments (full time in-house training), relevant stationary, competency certificate.

OVERVIEW

ALPHACAM is intelligent and intuitive CAD/CAM Software for Woodworking, Metal and Stone Cutting. The emphasis behind ALPHACAM is to provide customers with productivity, reliability and exibility. This can be found in all our modules.

The course consists of 1 Day in-class where we cover the complete basics in terms of:

- Creating works planes
- Editing work planes
- Reference work planes
- Creating Rotary features
- Machining Rotary features
- Multiplane machining

